



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5021-3
Job Sheet 170634



Part No: D5021-3

Job Qty: 1 ea

Part Name: Foam, Center Panel, Middle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.09 NOW
OUTSOURCE DD VERF:JLM IPP REV:C 17.02.21 NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/20/18	0.00	0.00	Start Up Waterjet		ac 18/01/19
110	Waterjet	1 pcs		1/22/18	0.00	0.22	Waterjet1		ac 18/01/19
120	QC	1 pcs		1/22/18	0.00	0.00	QC2 Waterjet-2		ac 18/01/19
130	QC	1 pcs		1/22/18	0.00	0.00	QC8-5		38 JAN 30 2018
140	Packaging	1 pcs		1/22/18	0.00	0.00	Packaging3	5/4798	9-89 JAN 31 2018
150	QC21-SA	1 Ea		1/22/18	0.00	0.00	QC21		ms 18/01/31

Part Op Descriptions: 120 - Issue P/O: _____

FEB 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5033-1	Rigid Polyurethane Foam	16 sf (16 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/17/18 11:54 AM dart.poulin.mario

DART
AEROSPACE
S035159



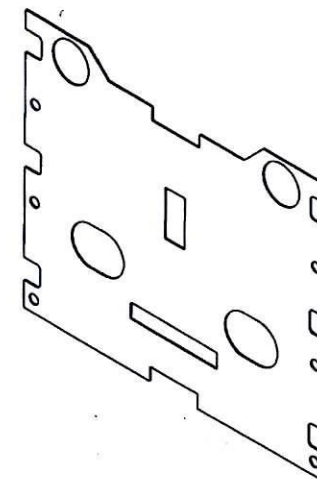
Foam, Center Panel, Middle

PART NO: D5021-3
Original Serial #: S035159

Revision:
Operation:
Change No:

Start up Operation
Job No: 170634
01/24/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



JAN 30 2018

2014-01-22

D5021-3 FOAM, CENTER PANEL, MIDDLE

NOTES:
 1) MATERIAL: D5033-1 (RIGID POLYURETHANE FOAM)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.55 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5021 TITLE FOAM CORE COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPERTY OF DART AND IS LOANED TO THE USER UNDER AGREEMENT THAT IT IS NOT TO BE REPROD OR FOR PURPOSES OR COPIES OR COMMUNICATION TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART.	REV.
DRAWN	DF		SHEET 2 OF
CHECKED	JC		SCALE
MFG. APPR.	JS		NT
APPROVED	JS		
DE APPR.	JS		
DATE 14.01.09			